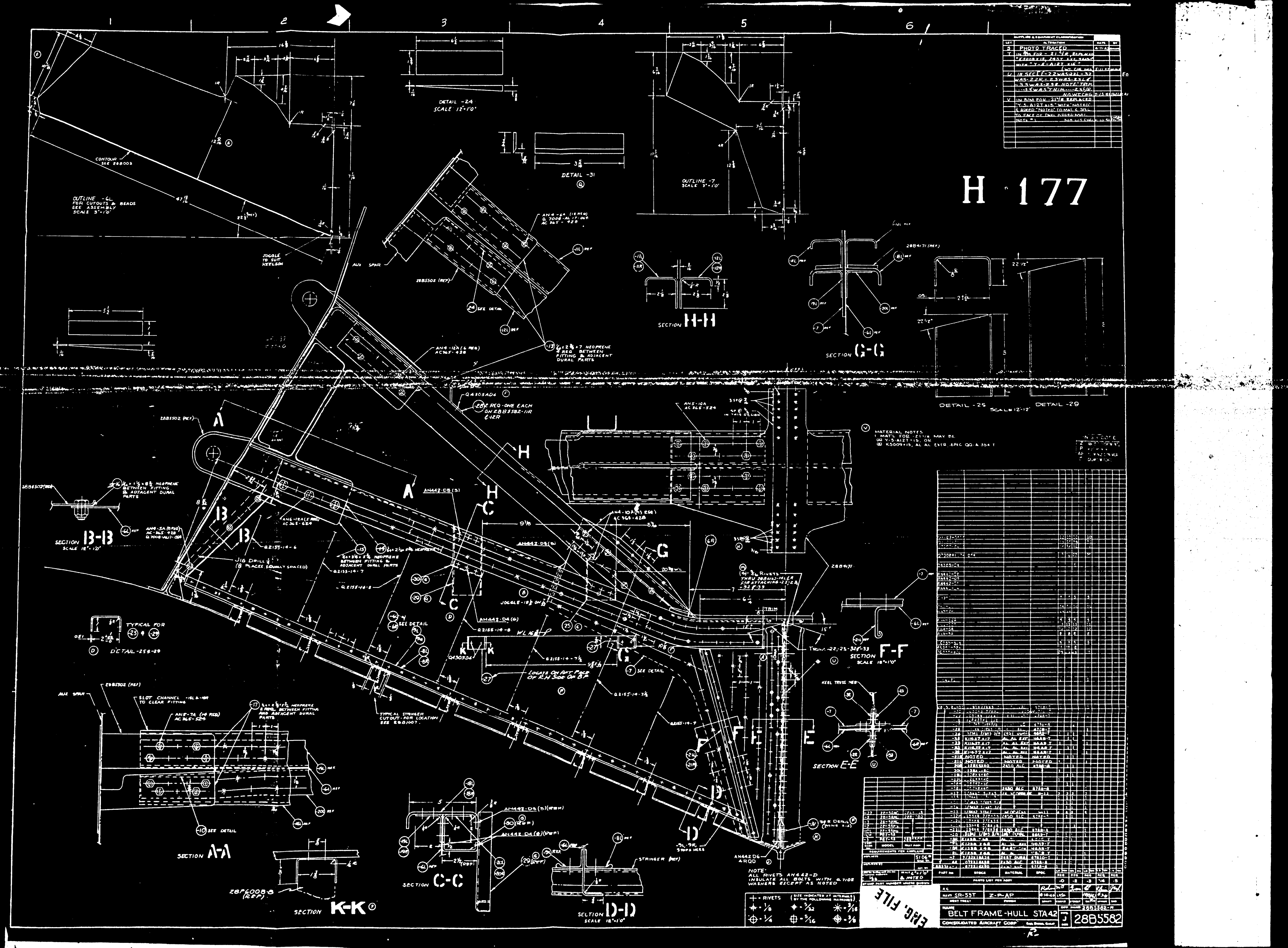
H 177
PHOTO TRACED
DETAIL -24
SCALE 12"=1'0"
DETAIL -31
OUTLINE -7
SCALE 3"=1'0"
CONTOUR SEE 28B003
OUTLINE -6L
FOR CUTOUTS & BEADS
SEE ASSEMBLY
SCALE 3"=1'0"
JOGGLE TO SUIT KEELSON
AUX SPAR
28B5502 (REF)
SECTION H-H
SECTION G-G
DETAIL -25
SCALE 12"=1'0"
DETAIL -29
MATERIAL NOTES
SECTION B-B
SCALE 12"=1'0"
JIG DRILL
DETAIL -25 & -29
TYPICAL FOR -25 & -29
SECTION F-F
SCALE 12"=1'0"
SECTION E-E
SECTION A-A
SECTION K-K
SECTION C-C
SECTION D-D
SCALE 12"=1'0"
STRINGER (REF)
TYPICAL STRENGTH CUTOUT-FOR LOCATION SEE 28B1007.
NOTE:
ALL RIVETS AN442-D
INSULATE ALL BOLTS WITH Q.7108
WASHERS EXCEPT AS NOTED
RIVETS
REQUIREMENTS PER AIRPLANE
PARTS LIST PER ASSY
PART NO
STOCK
MATERIAL
SPEC
SCALE 6"=1'0" & NOTED
STAMP PART NUMBER WHERE SHOWN
ENG. FILE
NAVY SR-53T
Z-P-AP
HEAT TREAT
FINISH
NAME
BELT FRAME-HULL STA 42
CONSOLIDATED AIRCRAFT CORP.
28B5582
28B5582-R